

Application No.: 10/002560

Case No.: 56911US002

Amendments to the Specification:

Please replace the paragraph at page 2 lines 18-30 with the following:

Figure 1a shows a conventional calendaring process for capping stem webs. In figure 1a, the stem web 10, having a backing 12 and stems 14 thereon, is maneuvered over idler 16 and directed into a nip 26 between heated roll 20 and cooled roll 24. The stem web 10 is then directed through a second nip 28 between cooled roll 24 and heated roll 30. The stem web 10 then passes through a third nip 32 between heated roll 30 and cooled roll 34, and then a fourth nip 36 between cooled roll 34 and heated roll 38. The stem ~~when web~~ web 10 is then directed to a fifth nip 40 between heated roll 38 and cooled roll 42. ~~At last, the~~ The stem web 10 is ~~then~~ directed to a sixth nip 44 between cooled roll 42 and heated roll 46. ~~At last~~ Finally, the fully capped web 48 is ~~then~~ drawn off. It should be noted that because heated roll 20 at the top and heated roll 46 on the bottom are loaded on only one side, they have a larger diameter to minimize deflection. This process has been successfully used to fabricate HookIt II brand abrasive sanding disks commercially available from Minnesota Mining & Manufacturing Co. of St. Paul, Minnesota.